

WELDER and WELDING OPERATOR PERFORMANCE QUALIFICATION RECORD

Welder's Name:	ATF N		lo: Test No.				
Welder's SS No. XXX-XX-		Date:		Reference WPS No:			
VARIABLE		QUALIFICATION TEST DETAIL		AIL	QUALIFICATION RANGE*		
Code or Specification Used:							
Welding Process and Type:							
		Manual Semiautomatic			Manual Semiautomatic		
					Mechanized Automatic		
Backing:		Used Not Used		Required if used			
Base Metal Spec/P or M-Number							
Plate/Pipe Thickness – Groove		Plate Pipe Thick.					
Plate/Pipe Thickness – Fillet		Plate Pipe Thick.					
Pipe/Tubular Outside Diameter – Groove							
Pipe/Tubular Outside Diameter – Fillet							
Filler Metal Specification No.							
Classification No.							
F No.							
Diameter							
Consumable Insert		Yes No					
Penetration Enhancing Flux		Yes No					
Deposited Weld Metal Thickness							
Current/Polarity & Current Range		Type/Polarity:					
		Range: Amperes					
Metal Transfer Mode (GMAW or FCAW)							
Torch Shielding Gas		Type: Flow:					
Root Shielding Gas		NA Type: Flow:					
Position(s)		Test Position(s) (1G, 2G, etc.):		Qualified Position(s) (F, H, V, O, or All)			
Vertical Progression		Uphill Downhill					
* NOTE: Insert NA for Variables that are identified as Non-essential in the Code or Specification used for the Performance Qualification Test							
MECHANICAL TEST RESULTS							
Type And Figure No.		Results	Type An	And Figure No.		Results	
Guided mechanical Testing Co	/: Date:						
NONDESTRUCTIVE EXAMINATION RESULTS							
Radiographic Results: Report No.							
Radiographic Testing Conducted By:							
Welding Witnessed By:	Visual Inspection:] Pass 🔲 Fail (reason)				
We certify that the statements in this record are correct and the test welds were prepared, welded and tested in accordance with the requirements of: AWS D1.1- , AWS B2.1- Other:							
Date Qualified:	ATF Name and Number:						
		Signed By:			CWI No.		