



- NOTES:**
1. ALL WELDING AND NDE SHALL BE IN ACCORDANCE WITH AWS D1.1 LATEST EDITION.
 2. ELECTRODES ARE E70XX.
 3. PLATE SHALL BE A36 WITH A MIN $F_y=36$ KSI AND $F_u=58$ KSI
 4. ALL WELDS SHALL BE INSPECTED FOR THE PROCESS USED AS FOLLOWS:
 MT=MAGNETIC PARTICLE VT=VISUAL TESTING UT=ULTRASONIC TESTING
 FULL PENETRATION WELDS: 100% UT FILLET WELDS: 100% VT AND 100% MT

NO.	REV.	DATE	BY	CHKD
PROJECT: CLIFFSIDE MODERNIZATION PROJECT DRAWING: 300 mm Stands SCALE: AS SHOWN DATE: 11/13/16 DRAWN BY: [Signature] CHECKED BY: [Signature] APPROVED BY: [Signature]				