

Interpretation Detail

Standard Designation: BPV Section IX

Edition/Addenda:

Para./Fig./Table No:

Subject Description: QW-100.3 and QW-420.1

Date Issued: 11/12/2009

Record Number: 09-490

Interpretation Number: IX-10-04

Question(s) and Reply(ies):

Background: A later edition/addenda of Section IX assigns a P-number different from that assigned by the edition/addenda of Section IX that was in effect at the time of qualification.

Question (1): Is it required that the WPS be revised or a new WPS be written to identify the new P-number when the applicable code edition/addenda lists the material under the new P-number?

Reply (1): Yes.

Question (2): Is it required that the WPS be revised or a new WPS be written to identify the new P-number when the applicable code edition/addenda lists the material under the old P-number?

Reply (2): No.

Question (3): Is it required that a supporting PQR be amended to show the new P-number assignment?

Reply (3): No.

Question (4): May a supporting PQR be amended to show the new P-number assignment?

Reply (4): Yes.

Question (5): May a supporting PQR be amended to show both the old and the new P-number assignments?

Reply (5): Yes.

Background: A later edition/addenda of Section IX assigns an F-number different from that assigned by the edition/addenda of Section IX that was in effect at the time of qualification.

Question (6): Is it required that the WPS or PQR be amended to reflect the new filler metal F-No. assignment?

Reply (6): No.

Question (7): May the WPS or PQR be amended to reflect the new filler metal F-No. assignment?

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Reply (7): Yes.