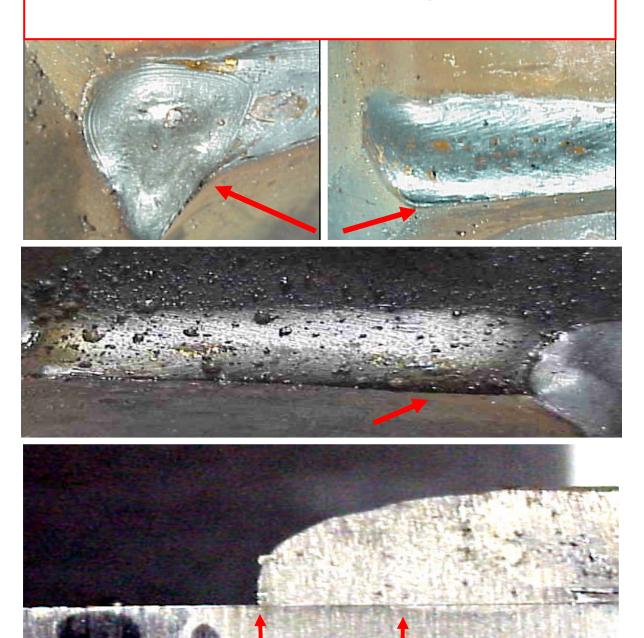
## Overlap

Definition: When the face of the weld extends beyond the (point of fusion) toe of the weld. **Shall not be premitted.** 



Lack of fusion due to overlap