

Weld Craters

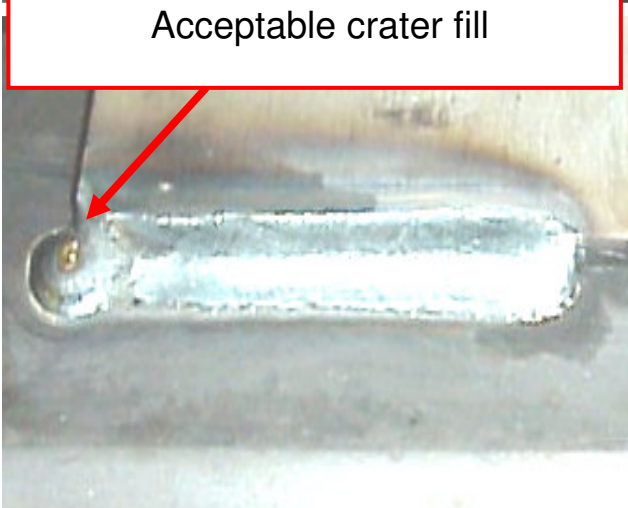
Definition: A depression left at the termination of the weld where the weld pool is left unfilled. Crater shall be filled to the full cross-section of the weld



**Unfilled crater
=
Unacceptable**



Acceptable crater fill



**Crack caused from unfilled
crater**