

Welding Inspection Services

Weld Cost Calculator

Welding Procedure Name:	<input type="text" value="FCAW Self"/>	<input type="text" value="FCAW Gas"/>
Process	<input type="text" value="FCAW-S"/>	<input type="text" value="FCAW G"/>
Electrode Class	<input type="text" value="E71T11"/>	<input type="text" value="E71T1"/>
Electrode Size	<input type="text" value="5/64"/>	<input type="text" value=".045"/>
Trade Name	<input type="text"/>	<input type="text"/>
Type Of Shielding	<input type="text" value="None"/>	<input type="text" value="CO2"/>
Deposition Rate in Lbs Per Hou	<input type="text" value="6.6"/>	<input type="text" value="8.5"/>
Operating Factor	<input type="text" value=".85"/>	<input type="text" value=".89"/>
Electrode Cost Per LE	<input type="text" value="1.00"/>	<input type="text" value="1.00"/>
Electrode Deposition Efficiency	<input type="text" value=".77"/>	<input type="text" value=".85"/>
Gas Flow Rate	<input type="text" value="0"/>	<input type="text" value="30"/>
Gas Cost Per Cubic Foc	<input type="text" value="0"/>	<input type="text" value=".10"/>

Labor + Gas + Electrode = Cost Per Lb

Process 1	8.021	0	1.298	9.3200916	
Process 2	5.948	0.352	1.176	7.4778585	

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Calculate

Exit