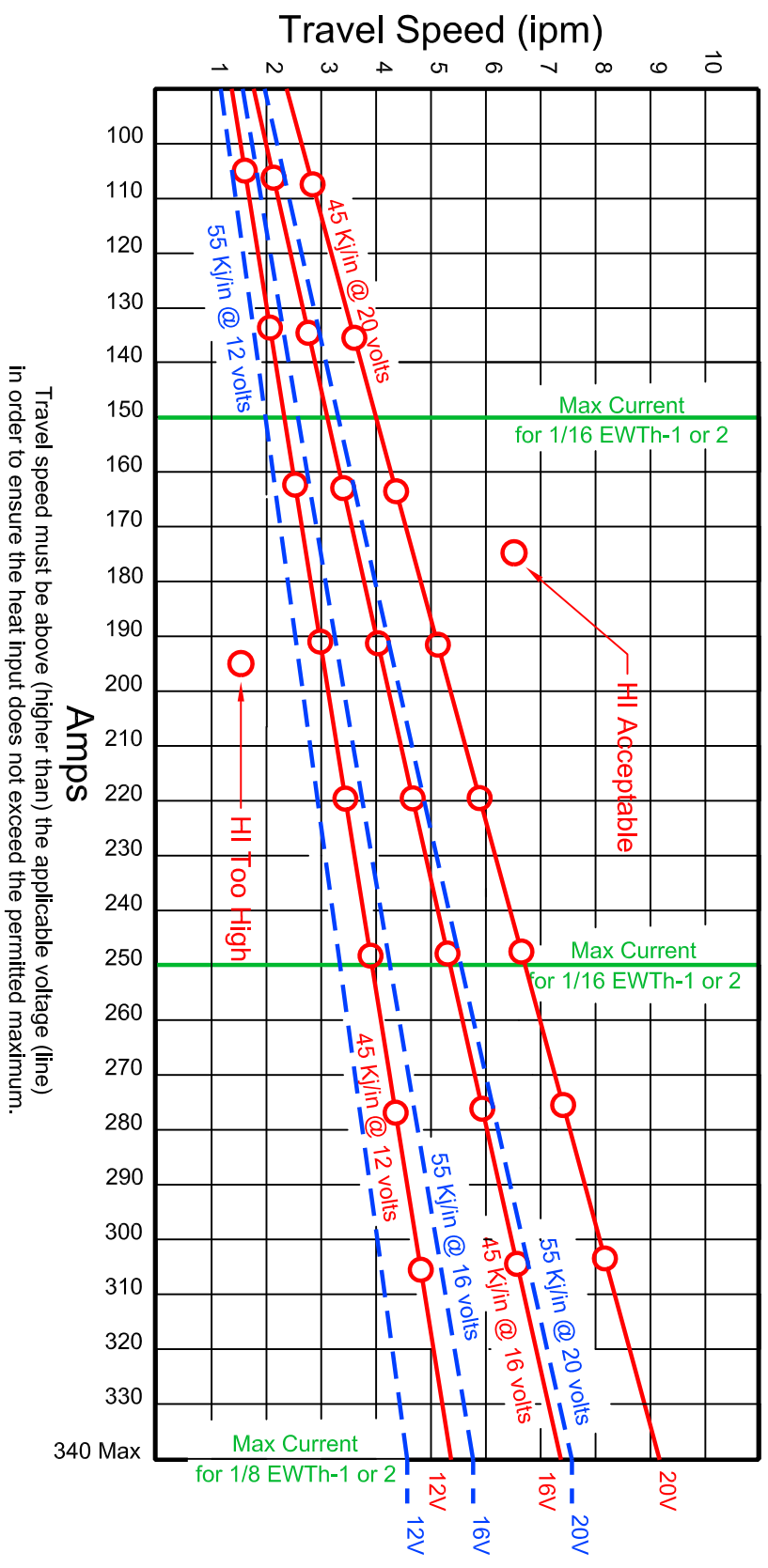
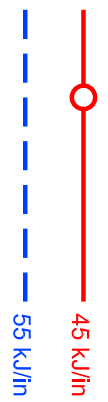


### Heat Input Guide

$$HI = \frac{V \times A \times 60}{TS}$$



Travel speed must be above (higher than) the applicable voltage (line) in order to ensure the heat input does not exceed the permitted maximum.