

**Manufacturer's Marks for  
Principal North American Producers & Suppliers  
of A325, F1852, A490 and F2280 Bolts**

**Nut Markings**

A563, A194

**Birmingham Fastener, Inc.**  
Birmingham, AL  
www.bhamfast.com

**BF**

**Haydon Bolts**  
Philadelphia, PA  
haydonbolts.com

**h**

**Infasco**  
Marieville, Quebec  
www.infasco.com

**▲**

**Lake Erie Fastener Corp.**  
Cleveland, OH  
www.lescrew.com

**LE**

**LeJeune Bolt Co.**  
Lakeville, MN  
www.lejeunebolt.com

**L**

**Lohr Structural Fastener**  
Humble, TX  
lohfasteners.com

**LSF**

**Nucor Fastener**  
St. Joe, IN  
www.nucor-fastener.com

**n**

**Portland Bolt Co.**  
Portland, OR  
www.portlandbolt.com

**PB**

**St. Louis Screw and Bolt**  
St. Louis, MO  
www.stlouisscrewbolt.com

**SL**

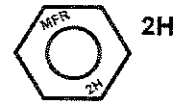
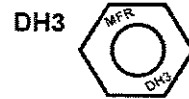
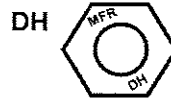
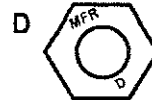
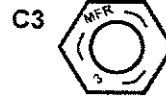
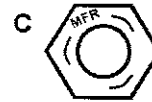
**Unytite**  
Peru, IL  
www.unytite.com

**U**

This listing is not a complete listing of all North American high-strength bolt manufacturers or bolt distributors. If a bolt is not marked with one of the manufacturer's marks above, contact the supplier of the bolt for further information.

**A563**

**A194**



Location of manufacturer's mark and grade identification may vary from that shown.

All nuts must have manufacturer's mark

A563 Grade C & C3 - three arcs at 120 degrees are mandatory

A563 Grade A and B nuts - no grade identification mandatory

*Ref: RCSC Figure C-2.1*