



Thickness of Test Coupon	Thickness of Base Metal Qual.	Thickness of Weld Deposit Qual.	
less than 1/16	T to 2T	2t	
1/16 to 3/8	1/16 to 2T	2t	
>3/8 to <3/4	3/16 to 2T	2t	
3/4 to <1 1/2	3/16 to 2T	2t when $t < 3/4$ 2T when $t \geq 3/4$	T qual. = 3/16 to 8 inch t <sub>1</sub> qual. (F3) = 3/8 inch t <sub>2</sub> qual. (F4) = 1 inch t <sub>3</sub> qual. (F6) = 8 inch
1 1/2 and over	3/16 to 8	2t when $t < 3/4$ 8 when $t \geq 3/4$	