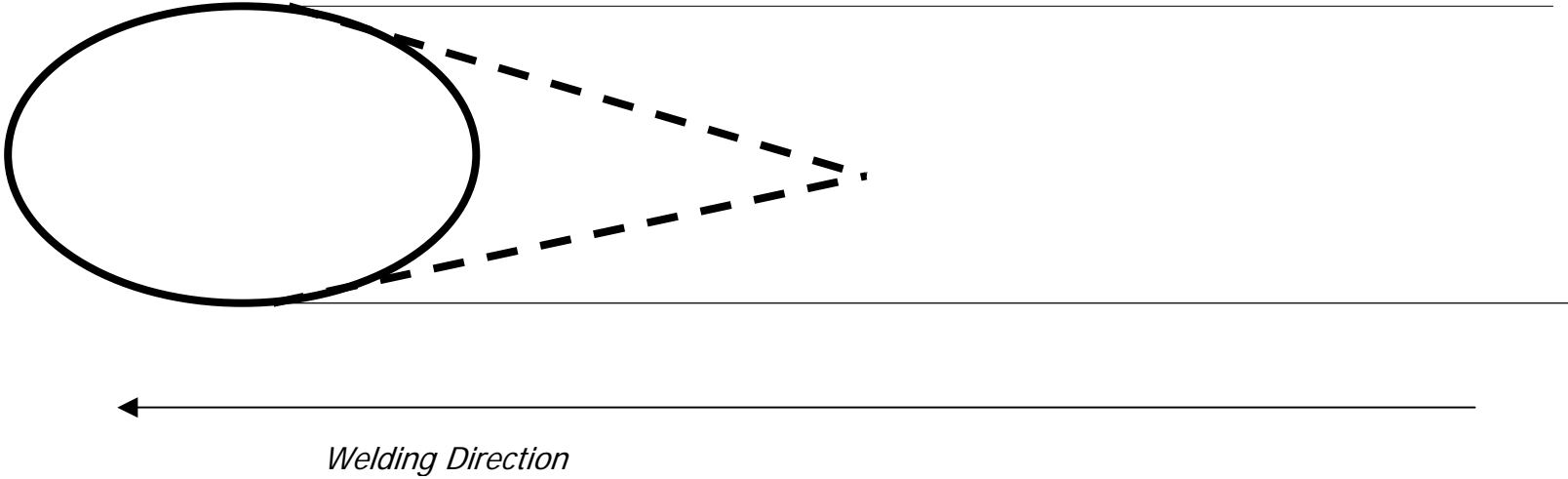


Schematic Weld Pool Shape at Different Welding Speeds



Solid Line = Low Welding Speed Pool Shape

Dashed Line = High Welding Speed Pool Shape