XYZ Company Weld Procedure Specification (WPS) Operator Checklist

part xxx

Shift start / Operator Change

Customer P/N xxxxoo	WPS Rev Level ss	DME P/N ooxx	Machine Number	Process GMAW	Filler Materials Class ER100S-1 Dia. 0.035"	Weld Position 1F, 2F 1G	Current Type & Polarity (DCEP) Amperage (xoo - oox) Nom. Xxx	Volts Range ox-xo Nom. Xx	Shielding Gas AR/CO2 90/10	Gas Flow CFH Nom. ox Range xo-ox	Operator ID Number	Check By: ID Number	Date

Approved by:_____

Ref. WPS: WPS-GM-101-12560

Machine Type: CV/Semi-auto
Base Metal: Per Drawing
Perheat/Postheat: N/A