

jim king

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Subject: AWS D1.2 procedure and performance qualification

Jim

As discussed, if you are just welding fillet welds, you only need to qualify for fillet welding – procedure and performance.

The required tests to qualify a fillet weld WPS are given in Table 3.6.

As discussed, if you had the need for a groove welding WPS, you would be qualified to weld fillets in production – see Table 3.3. However in your case there are no groove welds so you don't need to develop a groove weld WPS and neither do you need to carry out additional testing than required for a fillet welding WPS.

Hope this helps



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