

Table 1
Welding Inspection Capabilities Based on Qualification Level

Knowledge and Skills	AWI	WI	SWI
(1) prepare reports	X	X	X
(2) communicate effectively orally and written	X	X	X
(3) understand the fundamentals of SMAW, SAW, OFW, RW, GTAW, FCAW, GMAW, PAW, SW, ESW and Thermal Spraying, Soldering, Mechanical Cutting, Thermal Cutting/Gouging, Brazing/ Braze Welding	X	X	X
(4) understand the fundamentals of VT, MT, AET, UT, PT, ET, RT, LT, quality procedures and quality audits/surveillance	X	X	X
(5) understand the fundamentals of welding metallurgy		X	X
(6) understand welding symbols and drawings	X	X	X
(7) interpret drawings		X	X
Standards	AWI	WI	SWI
(1) verify base material compliance	X	X	X
(2) verify filler metal compliance	X	X	X
(3) verify filler metal storage/handling compliance	X	X	X
(4) verify inspection records compliance	X	X	X
(5) verify proper documentation compliance	X	X	X
(6) verify base material and filler metal compatibility		X	X
(7) certify documented results compliance		X	X
(8) verify procedure qualification records compliance		X	X
(9) verify welding procedure compliance		X	X
(10) verify NDE procedures compliance		X	X
Procedure Qualification	AWI	WI	SWI
(1) verify welding equipment appropriateness	X	X	X
(2) verify edge preparation compliance	X	X	X
(3) verify joint geometry compliance	X	X	X
(4) witness procedure qualification		X	X
(5) witness procedure qualification		X	X
(5) verify welding procedure qualification compliance		X	X
(6) review and approve welding procedures		X	X
(7) develop welding procedures			X
Performance Qualification	AWI	WI	SWI
(1) witness welder performance qualification		X	X
(2) verify welder qualification compliance		X	X
(3) verify welder qualification records compliance		X	X
(4) request welder performance requalification		X	X
Production	AWI	WI	SWI
(1) verify welder qualification appropriateness		X	X
(2) verify production welding compliance		X	X
(3) verify personnel qualifications		X	X

(Continued)