

Sauer Incorporated

Structural Steel Erection Inspection

QC / QA Document
 QCM 1st Edition
 Revision 0 January 23, 1998

Date: _____
 Client: _____
 Client: _____

Job No. _____
 Area/Name: _____
 Inspector: _____

Column Numbers, Line or Location					
Base Plate Locations and Levelness					
Column Plumbness (+/- 1/500)					
Bolting Surfaces Clean					
Beam Level and at Elevation (+/- 1/4)					
Fabrication Correct					
Bolts Installed and Correct					

- Notes:**
- (1) Do not place any loads on structure until all bolts are tightened to specifications.
 - (2) Bolts are to be tightened by the turn of the nut method.
 - (3) Bolt torque and test shall be taken randomly upon request.
 - (4) Base plates shall be grouted before loads are placed on structure.

Remarks:

Sauer Inc. _____ Date: _____
 Client _____ Date: _____
 Other _____ Date: _____