

DIE / PLUNGER DETAILS

CODE	MALE / PLUNGER WIDTH	FEMALE / DIE WIDTH
API	3-1/2"	4-5/8"
ASME - 1/4"	1"	1-5/8"
ASME - 3/8"	1-1/2"	2-3/8"
ASME - 1/2"	2"	3-1/8"
AWS D1.1 50 ksi & Under	SAME AS ASME 3/8"	
AWS D1.1 50 - 90 ksi	CUSTOM	
AWS D1.1 90 ksi & Over	CUSTOM	
ANSI B31.3	SAME AS ASME	