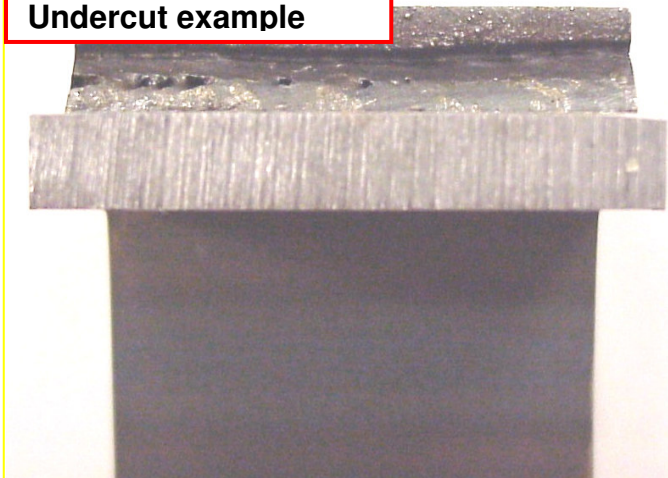


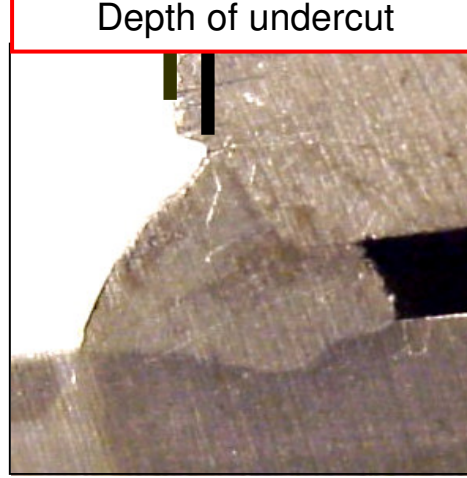
Undercut

Definition: A groove cut at the toe of the weld by the welding arc and left unfilled. **Depth of undercut shall not exceed 1/32"**.

Undercut example



Depth of undercut



Undercut example (Notching)

