ERRATA SHEET

AWS D1.1/D1.1M:2008, Structural Welding Code -- Steel

The following Erratum has been identified and incorporated into the current reprint of this document.

Page 8 — Clause 2.3.5.4 Heading — “Depth of Filing” should read “Depth of Filling.”
Page 67 — Table 3.1, Filler Metal Requirements — Remove dash from “E9018-M” under Electrode Classification column from Group IV so it reads E9018M.
Page 105 — Figure 3.4, Joint Designation C-U2a-GF — Under “Notes” column, Note 1 should read Note a.
Page 146 — Table 4.9, Filler Metal Requirements — Remove dash from “E11018-M” in the Electrode Classification column under “Matching Strength Filler Metal” so it reads E11018M.
Page 150 — Table 4.11, Welder and Welding Operator Qualification — Number and Type of Specimens and Range of Thickness and Diameter Qualified (Dimensions in Millimeters) — For Production Fillet Welds (T-joint and Skewed), under “Number of Specimens” column for side bend tests, Note 3 should read Note c.
Page 439 — Figure C-2.7 Single Fillet Welded Lap Joints — Incorrect illustration. Revert to figure as shown in the D1.1:2006 code:

(A) WELD RESTRRAINED BY A FORCE, R

(B) TEARING ACTION IN UNRESTRAINED WELD