ERRATA SHEET

AWS B2.1-1/8-229:2002, Standard Welding Procedure Specification (SWPS) for Gas Tungsten Arc Welding followed by Shielded Metal Arc Welding of Carbon Steel (M-1/P-1/S-1, Groups 1 or 2) to Austenitic Stainless Steel (M-8/P-8/S-8, Group 1), 1/8 through 1-1/2 inch thick, ER309(L) and E309(L)-15, -16, or -17, As-Welded Condition, Primarily Pipe Applications

The following Errata have been identified and incorporated into the current reprint of this document.

Cover Page – Title, change “ER309(L)-15, -16” to “E309(L)-15, -16”.

Page V -- Foreword, second paragraph, remove the following text from the last line “, which are available from the Welding Research Council.”.

Page 4 -- Electrical Characteristics Table, under GROOVE WELDS, delete the “R” from the last four entries under Filler Metal, Classification¹, and change it from “ER309(L)-XX⁴, ER309(L)-XX, ER309(L)-XX, and ER309(L)-XX)” to read “E309(L)-XX⁴, E309(L)-XX, E309(L)-XX, and E309(L)-XX”.

Page 4 -- Electrical Characteristics Table, under FILLET WELDS and GROOVE WELDS on BACKING RINGS⁶, under Filler Metal, Classification¹, delete the “R” from the last four entries under Filler Metal, Classification, and change it from “ER309(L)-XX⁴, ER309(L)-XX, ER309(L)-XX, and ER309(L)-XX)” to read “E309(L)-XX⁴, E309(L)-XX, E309(L)-XX, and E309(L)-XX”.

Page 6 -- Figure 1, JOINT 1, replace sketch with the one shown below:

![Sketch](image_url)

\[ a = 30^\circ, +10^\circ, -0^\circ \\
\[ f = 1/16 \text{ in.} \pm 1/32 \text{ in.} \\
\[ R = 1/8 \text{ in.} \pm 1/16 \text{ in.} \\
\[ I.D. \text{ MISMATCH} = 1/16 \text{ in.} \text{ MAX.} \]