AWS Errata Sheet

The following Errata have been identified and will be incorporated into the next reprinting of this document.


Page 60 -- Figure 7.2, note 2b–Correct “≤” to “≥”.

Page 62 -- Table 7.3, replace Table 7.3 with the table shown below:

<table>
<thead>
<tr>
<th>Coupon</th>
<th>Joint Type</th>
<th>Thickness Tested (in)</th>
<th>Visual (see 6.9)</th>
<th>Radiographic (see 6.11)</th>
<th>Bends (see 5.11.3)</th>
<th>Root and Face</th>
<th>Side</th>
<th>Macro</th>
<th>Fillet Weld Break</th>
</tr>
</thead>
<tbody>
<tr>
<td>Plate</td>
<td>Groove</td>
<td>T ≤ 10 (3/8)</td>
<td>Yes</td>
<td>Yes^d</td>
<td>2 each</td>
<td>--</td>
<td>--</td>
<td>--</td>
<td>--</td>
</tr>
<tr>
<td></td>
<td></td>
<td>T ≥ 20 (3/4)</td>
<td>Yes</td>
<td>Yes^d</td>
<td>2 each or 4</td>
<td>--</td>
<td>--</td>
<td>--</td>
<td>--</td>
</tr>
<tr>
<td>Pipe</td>
<td>Groove</td>
<td>T ≤ 10 (3/8)</td>
<td>Yes</td>
<td>Yes^d</td>
<td>2 each</td>
<td>--</td>
<td>--</td>
<td>--</td>
<td>--</td>
</tr>
<tr>
<td></td>
<td></td>
<td>T ≥ 20 (3/4)</td>
<td>Yes</td>
<td>Yes^d</td>
<td>2 each or 4</td>
<td>--</td>
<td>--</td>
<td>--</td>
<td>--</td>
</tr>
<tr>
<td>Plate</td>
<td>Fillet</td>
<td>All</td>
<td>Yes</td>
<td>--</td>
<td>--</td>
<td>--</td>
<td>2</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>Pipe</td>
<td>Fillet</td>
<td>All</td>
<td>Yes</td>
<td>--</td>
<td>--</td>
<td>--</td>
<td>4</td>
<td>4</td>
<td></td>
</tr>
</tbody>
</table>

^ Ultrasonic or three Macros may be substituted. See 7.6.1.
^ For plate and pipe between 10 mm (3/8 in.) and 20 mm (3/4 in.) thick, customer may specify either root and free bends or side bends.
^ See 5.11.2, 7.7, and Figure 5.8. Hardness tests not required.
^ See Clause 6, Part II for visual examination. Part III for radiographic examination.

Page 63–Figure 7.3, note a–Correct “≥” to “≤”.

Page 63–Figure 7.3, note b–Correct “≤” to “≥”.

Page 72--Table 8.1, note a--Correct "First position only. Qualification for additional positions will omit groove weld tension, macroetch, and fillet weld shear strength tests." to "First position only. Qualification for additional positions will omit groove weld tension, macroetch, Charpy tests, and fillet weld shear strength tests."

Page 72--Table 8.1, note 1--Correct "WM--Weld Metal; HAZ = Heat-Affected Zone." to "HAZ Charpy Impact Testing is not required for qualification of wet welding procedures. WM = Weld Metal; HAZ = Heat-affected Zone."

Page 75–Figure 8.2, note 3b–Correct “≤” to “≥”.

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The purpose of an errata sheet is to notify the public that a published standard has a typographical error. Errata sheets provide a list of errors and their corrections on an AWS standard introduced during the publication stages.
Page 75--Table 8.2, footnote b--Correct "See 5.11.5 and Table 8.1, Note 5." to "HAZ Charpy Impact Testing is not required for qualification of wet welding procedures. See 5.11.5 and Table 8.1, footnote d."

Page 77–Figure 8.3, note b–Correct “≤” to “≥”.

Page 79--Table 8.3, Column heading--Correct "Fillet Weld Break (See Figure 5.9)" to "Fillet Weld Break (See Figure 5.8)".