INTRODUCTION

Most arc welding and cutting processes, laser welding, and torch welding, cutting, and brazing, or soldering may produce quantities of radiation requiring precautionary measures. Some processes, such as resistance welding and cold pressure welding, ordinarily produce negligible quantities of radiant energy.

DEFINITION

Radiation is electromagnetic energy given off by the arc or flame that can injure eyes and burn skin. An operator sees visible light radiation. However, he does not see ultraviolet or infrared radiation. Radiation is often silent and undetected, yet injury occurs. Have all users learn about the effects of radiation.

EFFECTS OF RADIATION

The effects of radiation depend on the wavelength, intensity, and length of time one is exposed to the radiant energy. Although a variety of effects is possible, the following two injuries are most common:

- Skin burns.
- Eye damage.

TYPES OF RADIATION

There are two types of radiation associated with welding operations:

- Ionizing (such as X-rays).
- Nonionizing (such as ultraviolet, visible light, or infrared).

IONIZING RADIATION

- Produced by the electron beam welding process. Controlled within acceptable limits by using suitable shielding around the electron beam welding area.
- Dust produced during grinding (pointing) of thoriated tungsten electrodes for Gas Tungsten Arc Welding (GTAW) process is radioactive. Controlled by using local exhaust and, if necessary, an approved respirator.

NONIONIZING RADIATION

- Intensity and wavelength of energy produced depend on the process, welding parameters, electrode and base metal composition, fluxes, and any coatings or plating on the base material.
• Ultraviolet radiation increases approximately as the square of the welding current.

• Visible brightness (luminance) of the arc increases at a much lower rate. Processes using argon produce larger amounts of ultraviolet radiation than those using most other shielding gases.

HOW TO PROTECT AGAINST IONIZING RADIATION

• Required protection varies with time of exposure, distance from source, and shielding used.

• Follow recommended procedures in AWS F2.1.

• Use thorium-free electrodes whenever possible. When grinding (pointing) thoriated tungsten electrodes, use dust collecting grinders. Always use local exhaust and, if necessary, respirator protection to prevent inhalation of dust.

HOW TO PROTECT AGAINST NON-IONIZING RADIATION

• Use welding helmet with correct shade of filter plate according to ANSI Z87.1.

  Note: Transparent welding curtains are not intended as welding filter plates, but rather are intended to protect passersby from incidental exposure.

• Protect exposed skin with adequate gloves and clothing according to ANSI Z49.1.

• Be aware of reflections from welding arcs, and protect all persons from intense reflections.

  Note: Paints using titanium dioxide or zinc oxide as major pigmentation media have a low reflectance for ultraviolet radiation.

• Locate welding operations so that other workers are not exposed to either direct or reflected radiation. Use screens, curtains, or adequate distances from other work stations, aisles, or walkways to avoid exposure.

• Wear safety glasses with UV protective side shields in addition to a proper welding helmet with filter plate. The side shields provide needed protection from reflected radiation.

• Have all persons wear safety glasses with UV protective side shields anytime near welding or cutting areas.

• Choose safety glasses according to ANSI Z87.1.

INFORMATION SOURCES ON NONIONIZING RADIATION


Manufacturers’ Product Information Literature


