

Interpretation of AWS A5.36/A5.36M:2012

Specification for Carbon and Low-Alloy Steel Flux Cored Electrodes for Flux Cored Arc Welding and Metal Cored Electrodes for Gas Metal Arc Welding
(AWS inquiry reference number A5.36-12-INT1)

Question

Does Table 5 of AWS A5.36/A5.36M:2012 allow the use of gas blends different from the listed “nominal” composition within a listed shielding gas composition range when conducting classification tests for gas shielded electrodes to AWS A5.36/A5.36M?

Reply: Yes