AWS D14.6 Interpretation

Subject: Visual Inspection of a Procedure Qualification Test
Code Provision: Section 6
AWS Log: D14.6-05-I01

Inquiry: Does D14.6:2005 require the visual inspection of a procedure qualification test specimens and performance qualification test specimens?

Response: D14.6:2005 provides visual examination requirements for fillet weld procedure qualification in Section 6.10.5.3 and for fillet weld performance qualification in Section 6.13.5. There are no visual examination requirements for groove weld procedure or performance qualification test specimens in D14.6:2005.