



**AWS D15.1/D15.1M:2007 Official Interpretation**

**Subject:** Weld Position

**Document:** AWS D15.1/D15.1M:2007, *Railroad Welding Specification for Cars and Locomotives*

**Provision:** Subclause 10.1.6.5 (page 75) and Table 10.4 (page 85)

**Inquiry:** Within the context of AWS D15.1/D15.1M:2007, what impact does subclause 10.1.6.5 have on *Table 10.4 – Procedure Qualification Type and Position Limitations*?

**Response:** Clarification of Clause 10.1.6.5 vs Table 10.4:

As stated in the first sentence of subclause 10.1.6, it pertains only to the Charpy impact tests when notch toughness is a factor. It does not supersede the required tests for positions as delineated in the other clauses.

The next edition (5<sup>th</sup> Edition) of AWS D15.1/D15.1M will change many of these requirements and tabularize.