NOTE: USE AT YOUR OWN RISK.
AWS D1.1: 2015, Fig. 4.12 - FOR MATERIAL 3/8" THICK AND YIELD STRENGTH OF 50 KSI (345 MPa) AND UNDER.
CSA W47.1 - 09, Fig. 18: FOR MATERIAL 3/8" THICK AND YIELD STRENGTH OF 345 MPa AND UNDER.
SHOP VICE SHOULD BE BOLTED TO A TABLE OR COLUMN.
DRAWING SIZE: 11x17.
QUESTIONS OR TECH. SUPPORT? email: raycormier@rogers.com

WRAPAROUND GUIDED BEND TEST JIG rev. 1 - 180905
180° +

A little more than 180° rotation may be needed to bend an even U shape. Practice with \( \frac{3}{8} \)" thick flat bar the length of your weld coupon. Determine coupon placement and rotation so weld coupon will be bent properly. Mark line with soap stone.

Wraparound Guided Bend Test Jig in finished position.

Mark line with soap stone once weld coupon position is established.

Tighten \( \frac{5}{8} \)" bolt with wrench.
NOTE: USE AT YOUR OWN RISK.

AWS D1.1: 2015, Fig. 4.12 - FOR MATERIAL 3/8" THICK AND YIELD STRENGTH OF 50 KSI (345 MPa) AND UNDER.

CSA W47.1 - 09, Fig. 18: FOR MATERIAL 3/8" THICK AND YIELD STRENGTH OF 345 MPa AND UNDER.

SHOP VICE SHOULD BE BOLTED TO A TABLE OR COLUMN.

DRAWING SIZE: 11x17.

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WRAPAROUND GUIDED BEND TEST JIG rev. 1 - 180905

ELEVATION VIEW

PLAN VIEW
NOTE: USE AT YOUR OWN RISK.

AWS D1.1: 2015, Fig. 4.12 - FOR MATERIAL 3/8" THICK AND YIELD STRENGTH OF 50 KSI (345 MPa) AND UNDER.

CSA W47.1 - 09, Fig. 18: FOR MATERIAL 3/8" THICK AND YIELD STRENGTH OF 345 MPa AND UNDER.

SHOP VICE SHOULD BE BOLTED TO A TABLE OR COLUMN.

DRAWING SIZE: 11x17.

QUESTIONS OR TECH. SUPPORT? email: raycormier@rogers.com

a001 - FB  1" x 2" x 9"
1 required
Material: A36, 300W

a002 - FB  1 1/2" x 1 1/2" x 1 1/2"
2 required
Material: A36, 300W

a003 - FB  1 1/2" x 1 1/2" x 2 1/2"
1 required
Material: A36, 300W

a004 - FB  1/2" x 1 1/2" x 4 1/2"
2 required
Material: A36, 300W

a005 - FB  1/2" x 1 1/2" x 2 7/8"
1 required
Material: A36, 300W

a006 - RB  1 1/8" x 42"
1 required
Material: A36, 300W

a007 - Bushing 1 1/2" O.D. RB x 2 1/2" long.
2 required
Material: A36, 300W

WRAPAROUND GUIDED BEND TEST JIG rev. 1 - 180905